



(ARMORGUARD®) ACID CURED PRIMER BLACK M5625

PRODUCT DESCRIPTION

Catalyzed acid-cured black undercoat for black Armorguard.

RECOMMENDED USES

Furniture, kitchen cabinets and architectural woodwork.

BENEFITS

- **Appearance:** Full bodied primer with good holdout.
- **Performance:** Fast cure, easy sanding.

APPLICATION

- **Catalyst Ratio:** 10 fluid ounces of 40008 catalyst/gal.
- Use conventional spray or HVLP equipment.
- Consult Seagrave laboratory for information regarding curtain coat or electrostatic spray.

SPECIFICATIONS

Color.....Black

Gloss.....Flat

Mixed Viscosity.....25 ± 1 second
#2 Ford Cup @77°F

Density.....11.5 lbs/gal ± 0.1

Solids By Weight.....62% ± 1%

Solids By Volume.....43% ± 1%

VOC.....4.36 lbs/gal 523 gms/lit

Coverage.....630 sq. ft./gal @ 1 mil dry
thickness

Recommended Dry.....3 - 4 mils
Film Thickness

Pot Life.....12 hours

